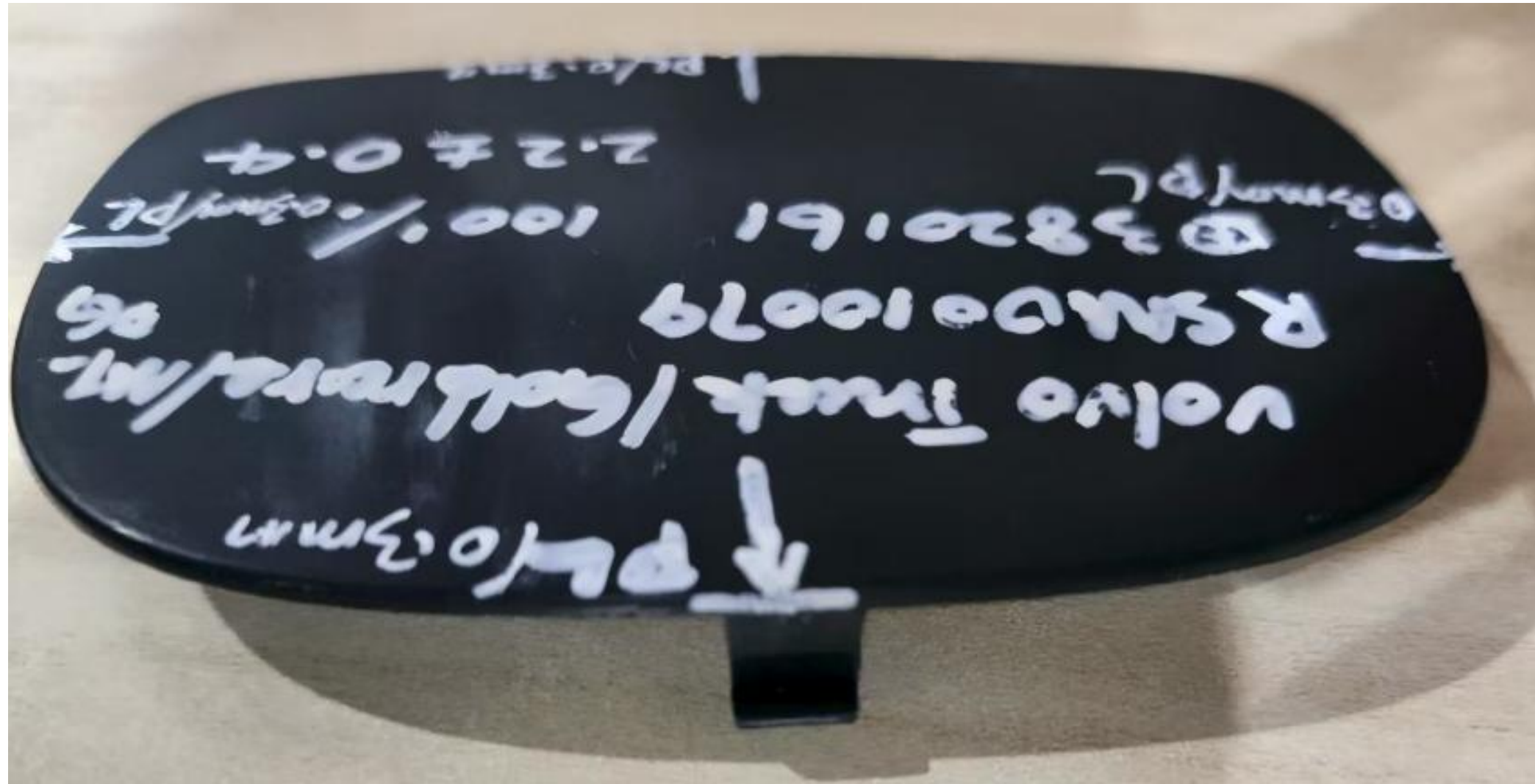


3820161 @ 100%

Parting Line have 0.3mm free band (matt finish)





3820161
100% / 0.3mm/pl
2.2 ± 0.4

Volvo Truck / Goldline/MT
RSMAD010079

0.3mm
↓



6/10/10
P. M. O. 10019
3820161
22209
P. M. O. 10019

3820161 @ 100%

3820161@ 30%

VT DQ: Reduced to 30% OK



Volvo Truck/Goldrare/MT-DG
REM0010589 左右上鏡座蓋
REM0010625

田 3820161 100% 2.2 ± 0.4
田 3820161 30%

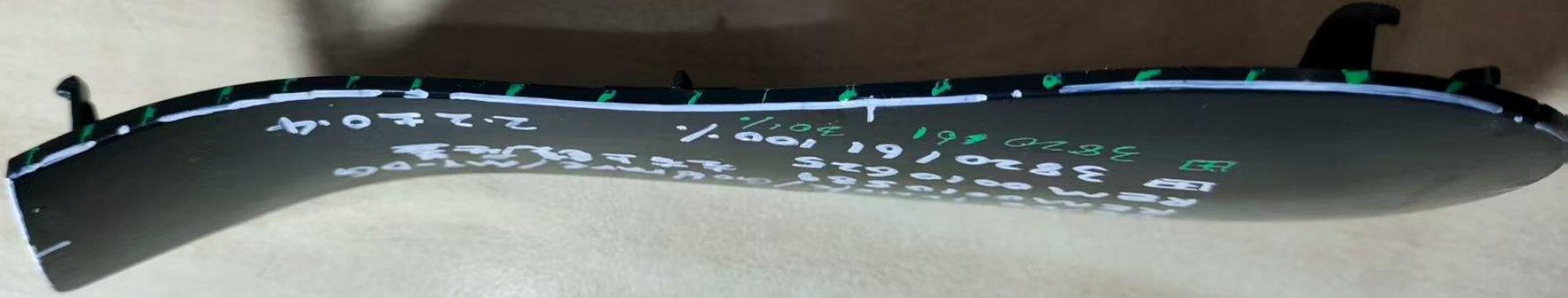


Volvo Truck
REMOTES
REMOTES
BA 32411111
REMOTES



22804

Handwritten text, likely a name or address, including a phone number: 623 888 2222



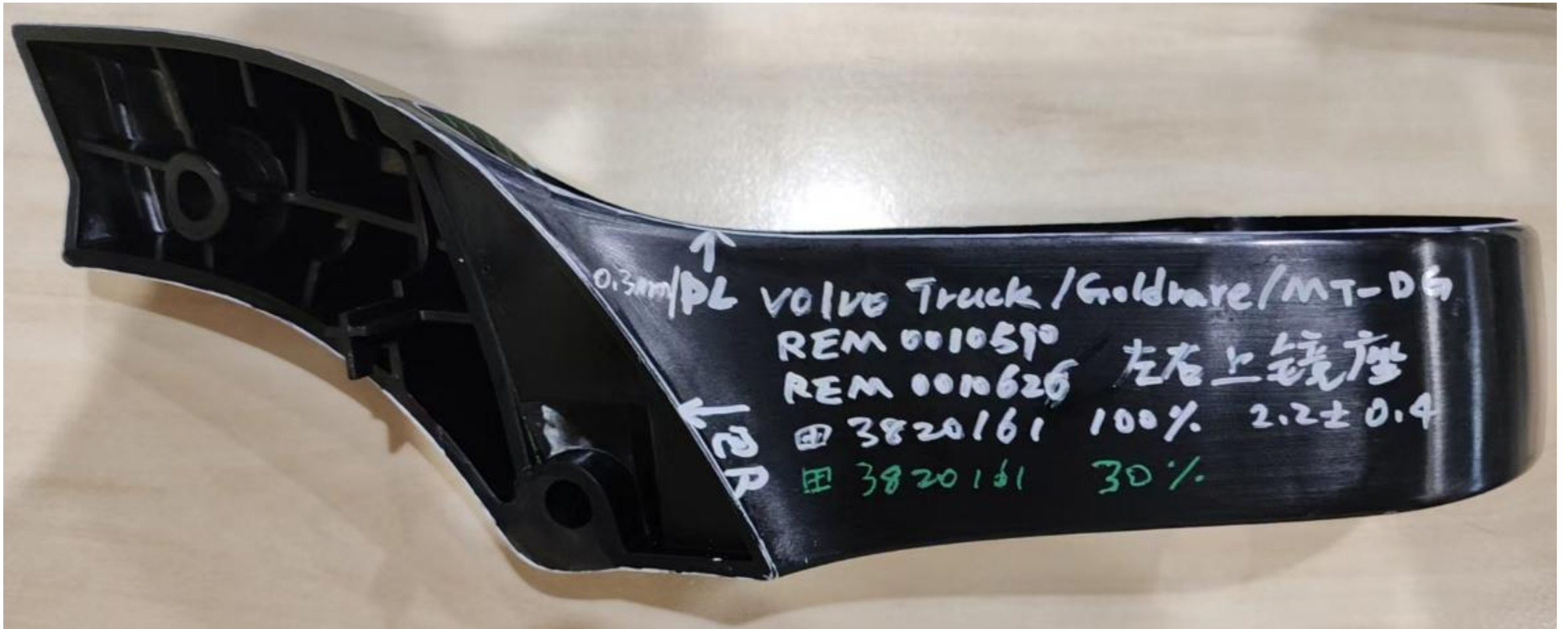
Volvo Truck / Gøbbørn / MT-DG
REM 0910589
REM 0010625
ID 3820161100%
22404

3820161 @ 100%

3820161@ 30%

Parting Line have 0.3mm free band (matt finish)

VT DQ: Reduced to 30% OK

















3820161 @ 60%



VT DQ: On part 60%, in text 100%, which is it?
(OK)

MT: Sorry for typo, 60% is the right one

VT DQ025w42: Reduced to 60% OK



VOIANG
78781792 24V TX RF
78228181 24V TX LF
78781728 24V
E33553



REGISTRATION BY
COPYRIGHT © 1987
BY VOIANG

Volvo Trucks / Goldrave / m...
REM 0010601 主气轮
3820161 60% 2.2 ± 0.4









3820161 @ 100%

3820161@50%

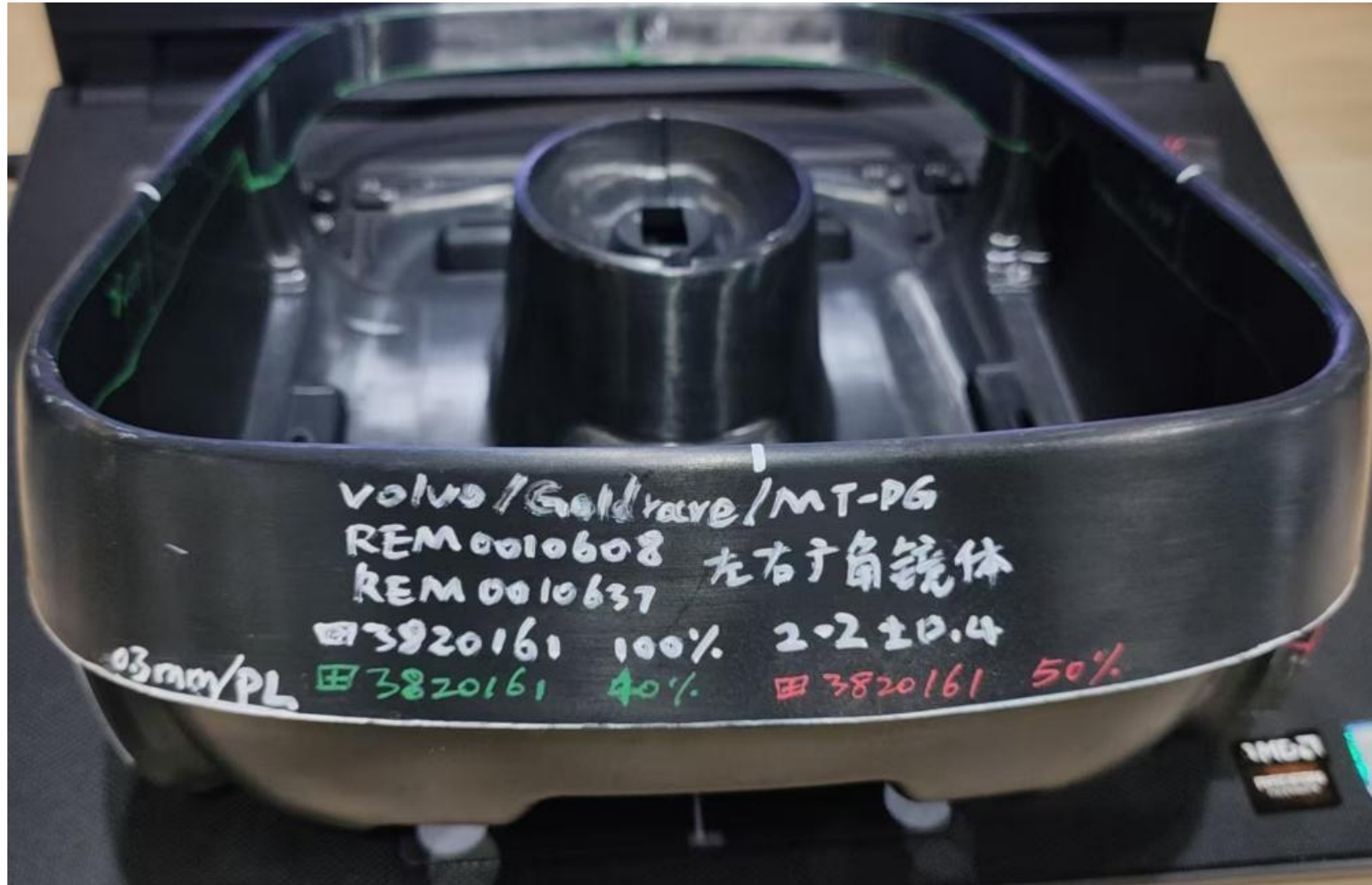
3820161@ 40%

Parting Line have 0.3mm free band (matt finish)

VT DQ: Reduced to 40% OK
Why under 50%?
Please confirm draft angle.

MT: Here draft angle is 3 degree, On-shrinkage condition 50% depth need 4 degree.

VT DQ 25w42: Reduced to 40% OK
Reduced to 50% OK













RR







3820161 @ 100%

Parting Line have 0.3mm free band (matt finish)





Volvo/GM
REMONTA
REMONTA
3820161 100% 2224

PL/0,3mm

PL/0,3mm



3820161 @ 100%

3820161@50%

3820161@ 40% Parting Line have 0.3mm free band (matt finish)

VT DQ: Reduced to 40%
Why under 50%?
Please confirm draft angle.



MT: Here draft angle is 3.4-3.7°, On-shrinkage condition 50% depth need 4 degree.

VT DQ 25w42: Reduced to 40% OK
Reduced to 50% OK







volvo Truck
REM0010609
REM000636
⊕ 3820161
⊕ 3820161
⊕ 3820161
REM Goldrose / INT-DS
REM 0010722
REM 0010721
2.5米
左右角
铁体
100%
40%
50%

REM000609
REM000721
PET/PETG

↑ 1/2 R

REM000609	REM	001072	2.5*
REM000636	REM	001072	4.5*
③ 3820161	100%	2.22014	5.5*
③ 3820161	40%		
③ 3820161	50%		

Volume Track / Address (int-5)









3820161 @ 100%

3820161@ 20% (Core side draft angle 1°)



VT DQ: Reduced to 20%
Why not 25% if draft is 1°
(4° total depth)?

MT: Because of the draft angle is too small, and the part is big, small deformed and shrinkage will effect on the part release lead to scuffing issue, so we suggest reduced to 20%, but still have risk to scuffing

VT DQ 25w42: Reduced to 20% OK







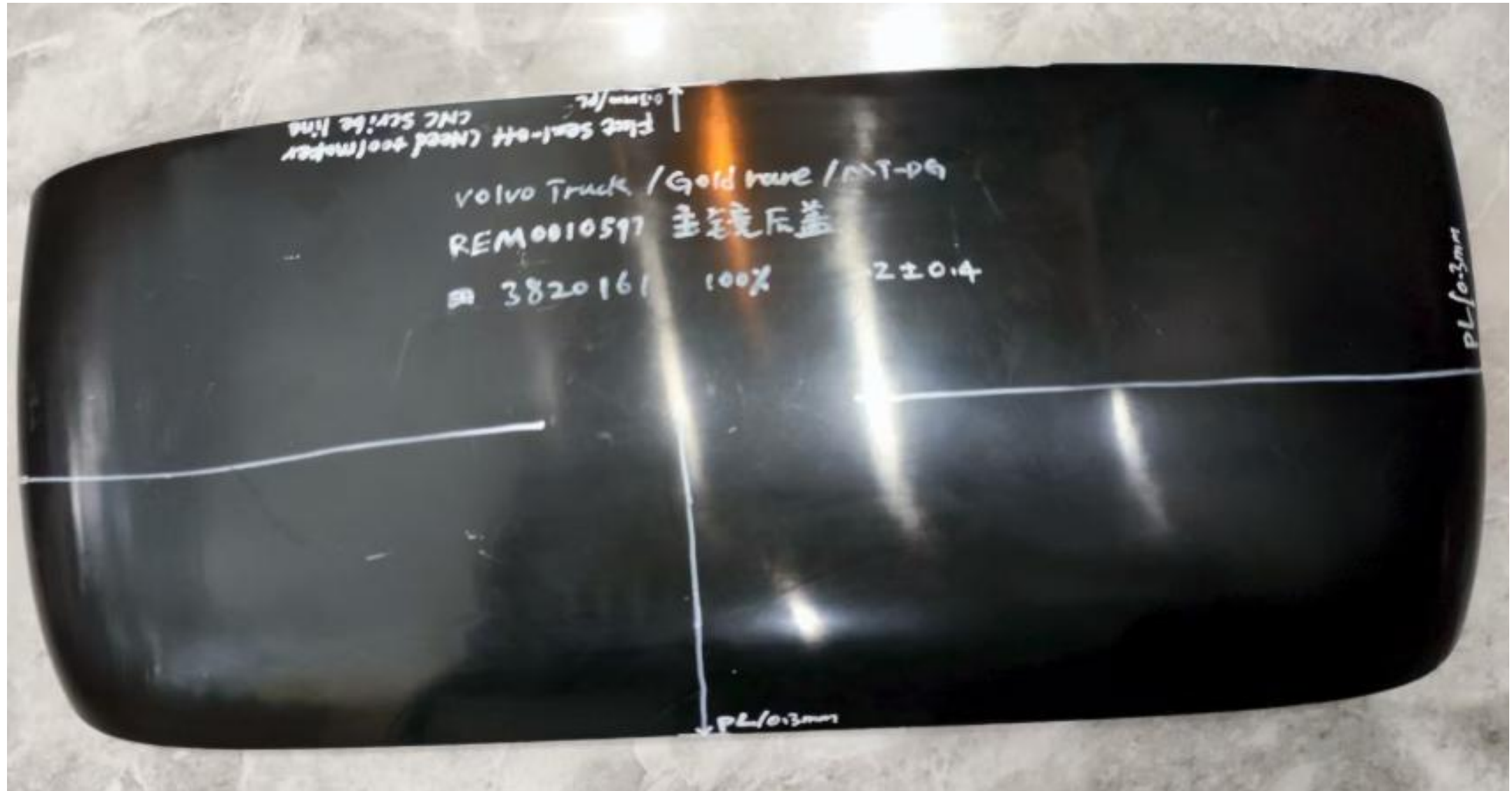




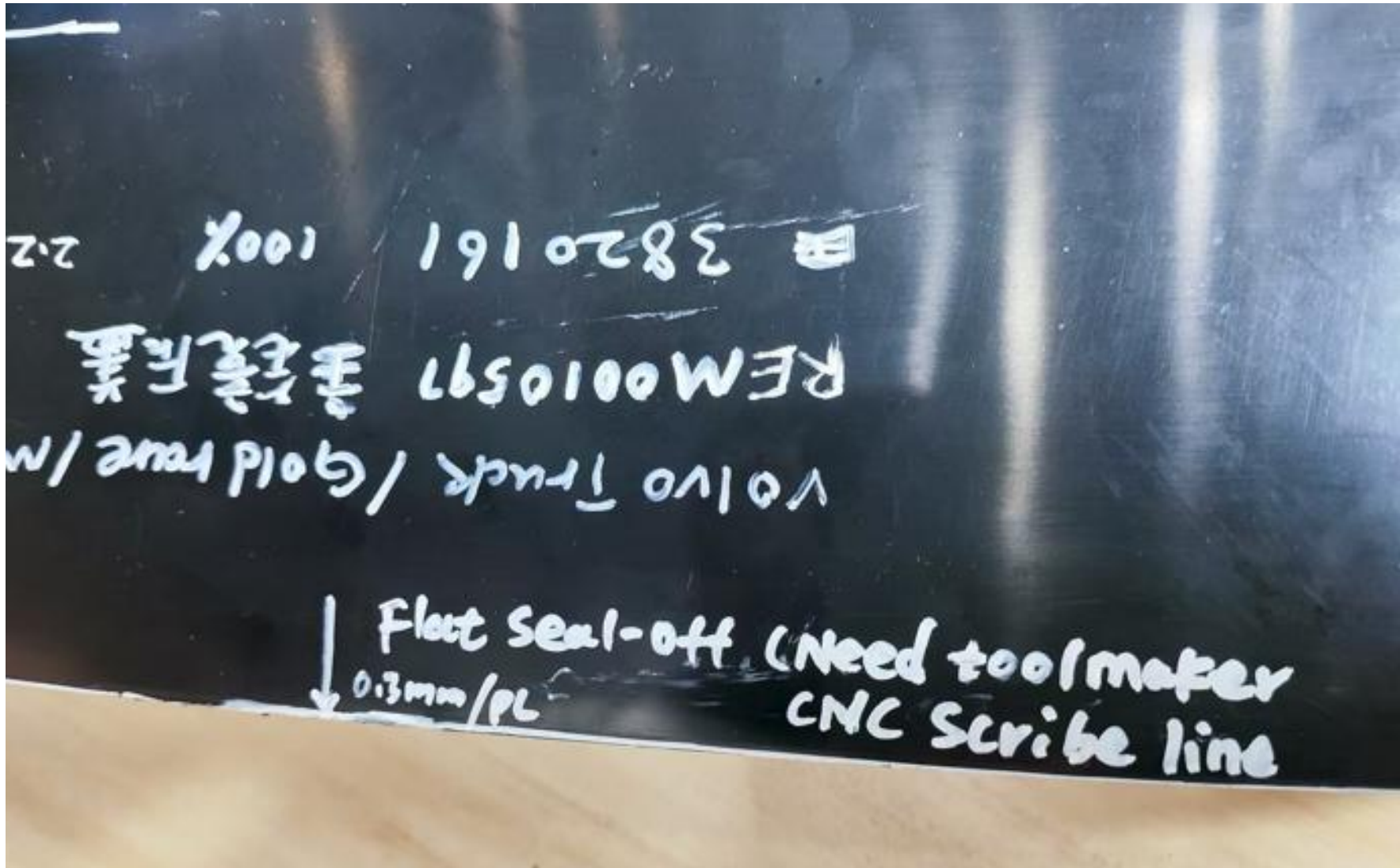


3820161 @ 100%

Parting Line have 0.3mm free band (matt finish)







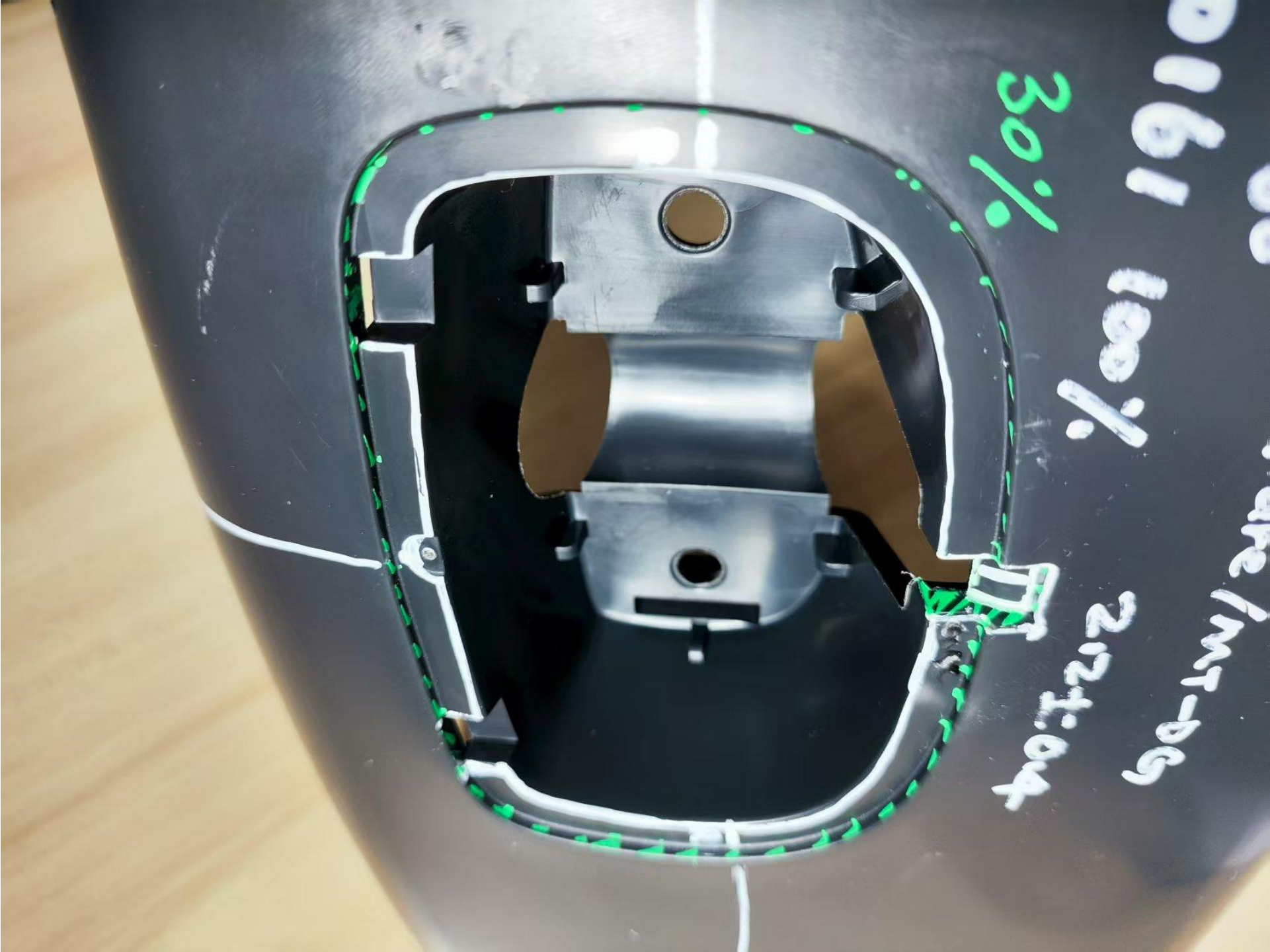
Flat seal off area need CNC scribe line by toolmaker, 0.3mm free band (border) to avoid the flash.

3820161 @ 100%

3820161@ 30%

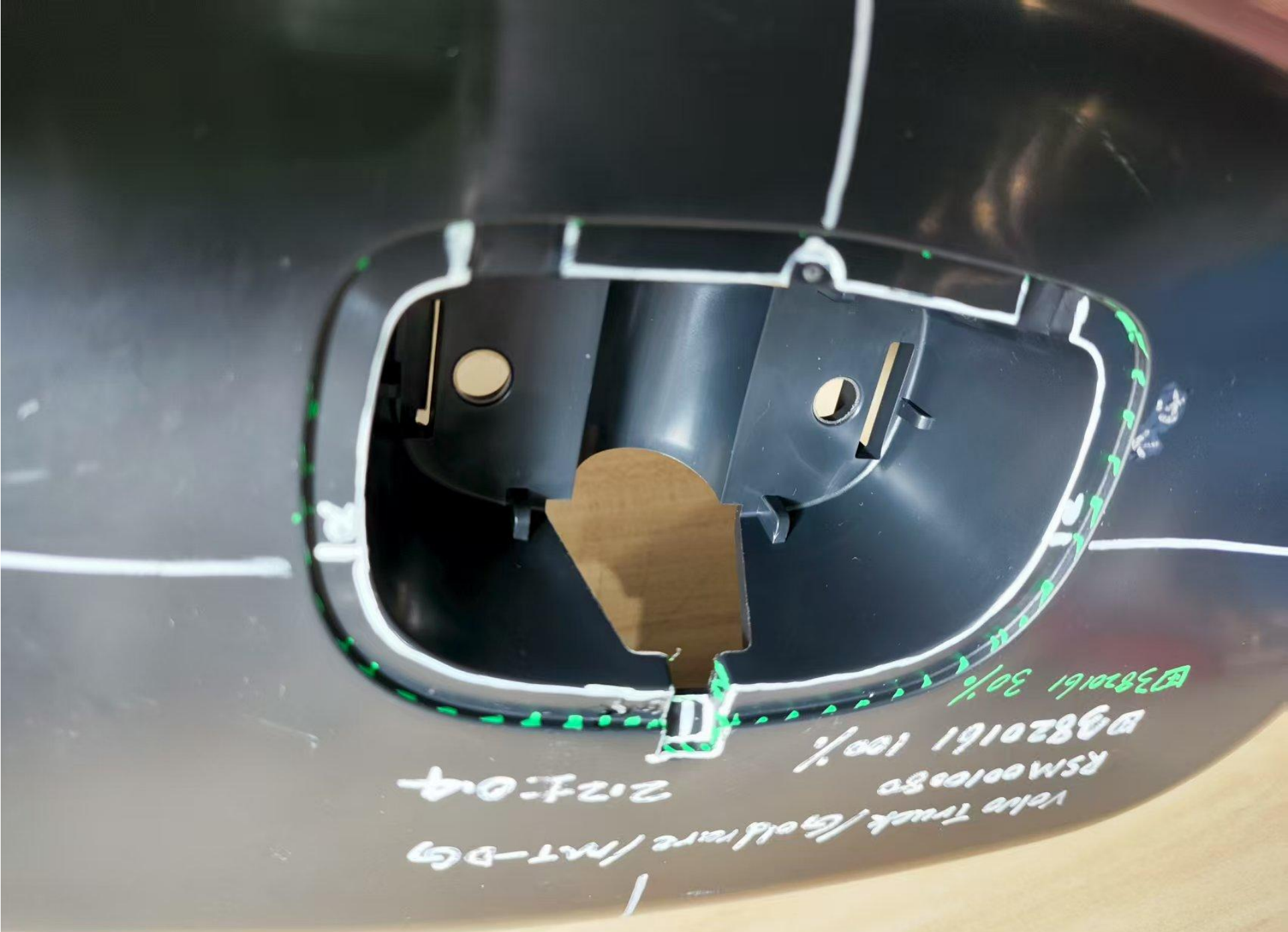
VT DQ: Reduced to 30% OK





30%

0161 100%
ape /MT-D6
2124.04



2.2T:0.4

Velo Truck/Goldmare/MT-09

RSM0010080

B9820161 100%

B33820161 30%





Volvo Truck / Gold rare / HST-09
RSM 0010080
E 3820161 100%
3820161 30%
2021-04





3820161 @ 100%
3820161@ 80%

VT DQ: Reduced to
80% OK



包R
↑包R
Volvo Truck / Goldmine / MT-05

左右主梁
田 3820161 100% 2.2 ± 0.4
田 3820161 80%

15*







Vobo Truck / Coolmax / 100-16
3820161 100% 23204
3820161 80%

K2R

K2R





15.4

80%

3820161



Boi

↓
Kis





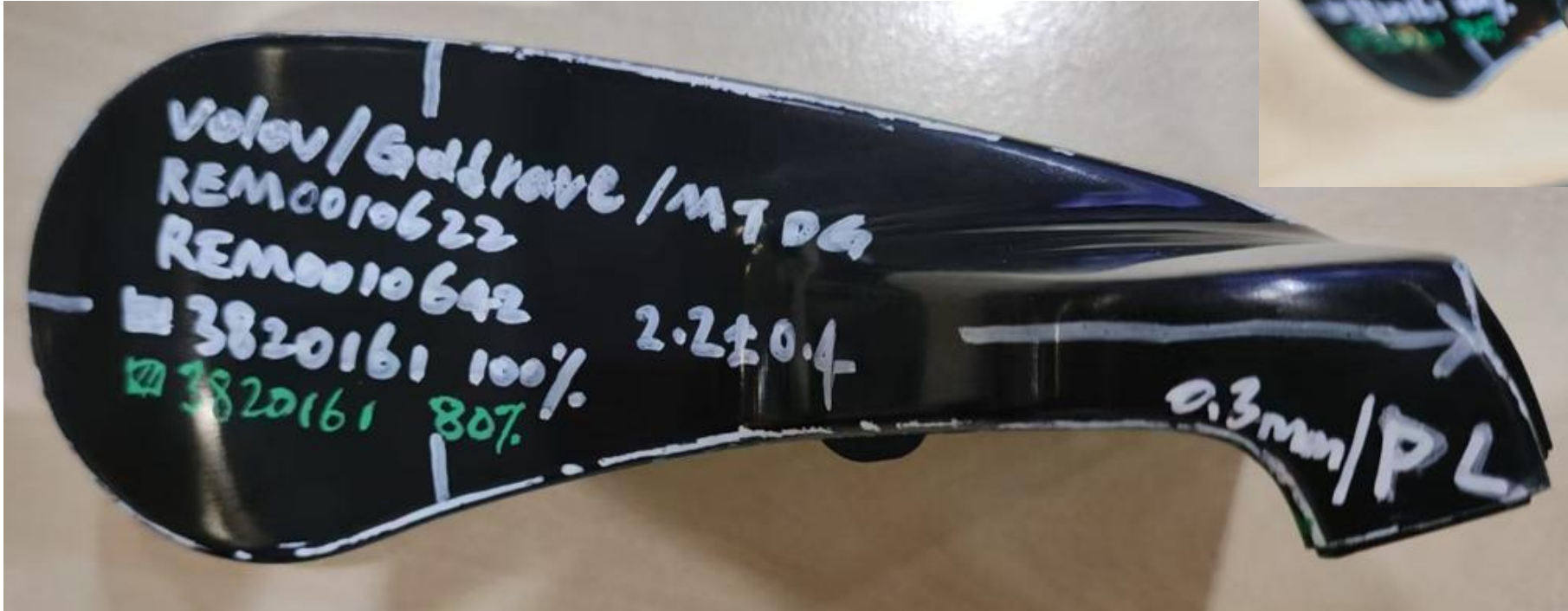


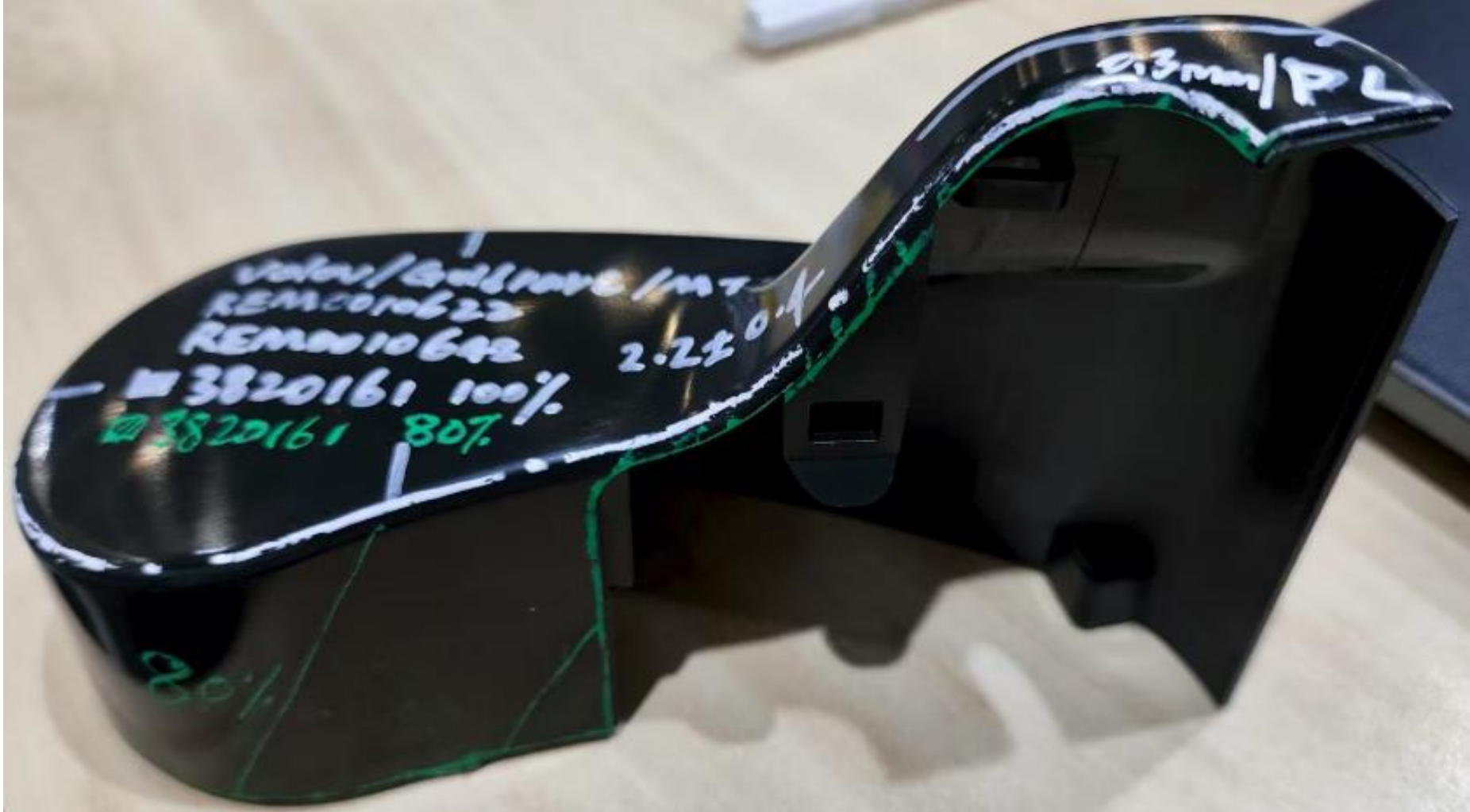
3820161 @ 100%

3820161@ 80%

Parting Line have 0.3mm free band (matt finish)

VT DQ: Reduced to 80% OK









White: 3820161 @ 100%

Yellow : 3820161 @ 45%

draft angle is 3 dgree , suggest 45%

VT DQ 25w42: Reduced to 45% OK





天津艾尔特

382161 光澤: 2020.4

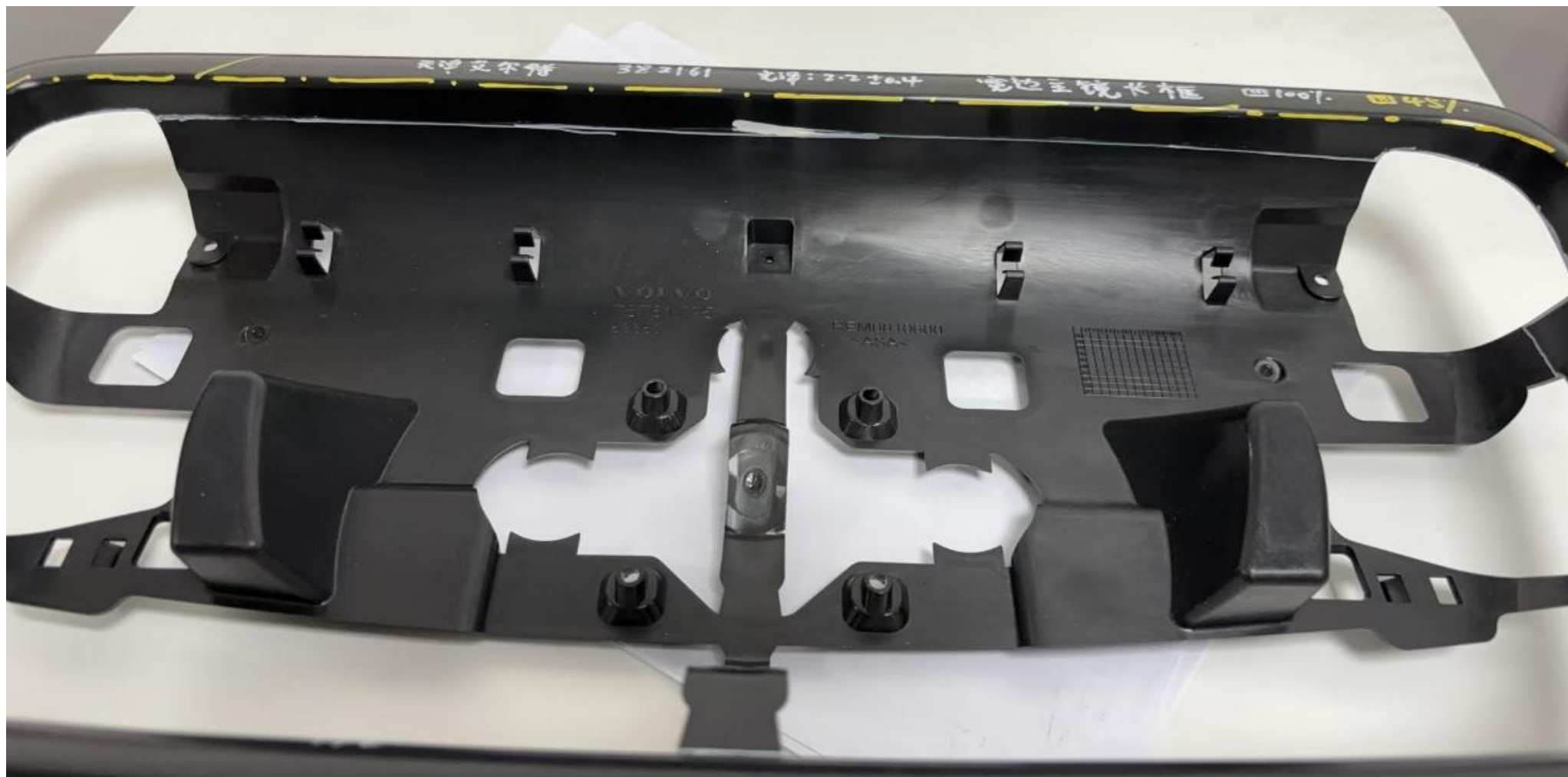
保险杠总成 100%

45

45









White: 3820161 @ 100%





天津#01号 382161 天津 2.27.04 @100%
六角透镜



